



- (i) When vehicle is equipped with a heater connected to the cooling system, flush the heater, following same procedure as for radiator core.
- (j) After completing the flushing operation, clean out radiator overflow pipe, inspect the water pump, clean the thermostat, and radiator cap control valves. Check thermostat for proper operation before installation. (See "Engine" Section.)
- (k) Blow insects and dirt from radiator core air passages, using water, if necessary, to soften obstructions.

4. LEAKS:

- (a) Before pouring coolant into the cooling system a check should be made for leaks to avoid loss of solution, foaming and corrosion. Check tightness of cylinder head bolts, using tension wrench and tightening to specific number of foot-pounds with engine hot.

NOTE: After tightening cylinder head on valve-in-head engines it will be necessary to recheck valve stem clearance. Adjust, if necessary.

5. COOLANT SERVICE:

- (a) When servicing for summer, fill system with clean water and add rust inhibitor compound. Use as directed.
- (b) When servicing for winter, refill system with clean water and sufficient antifreeze solution for protection to lowest temperature likely to be encountered.

6. GENERAL INFORMATION:

- (a) Never mix cleaning solution with inhibitor or antifreeze compounds.
- (b) Before dismantling an engine preliminary to grinding valves, removing carbon, or rebuilding, always clean the cooling system first.

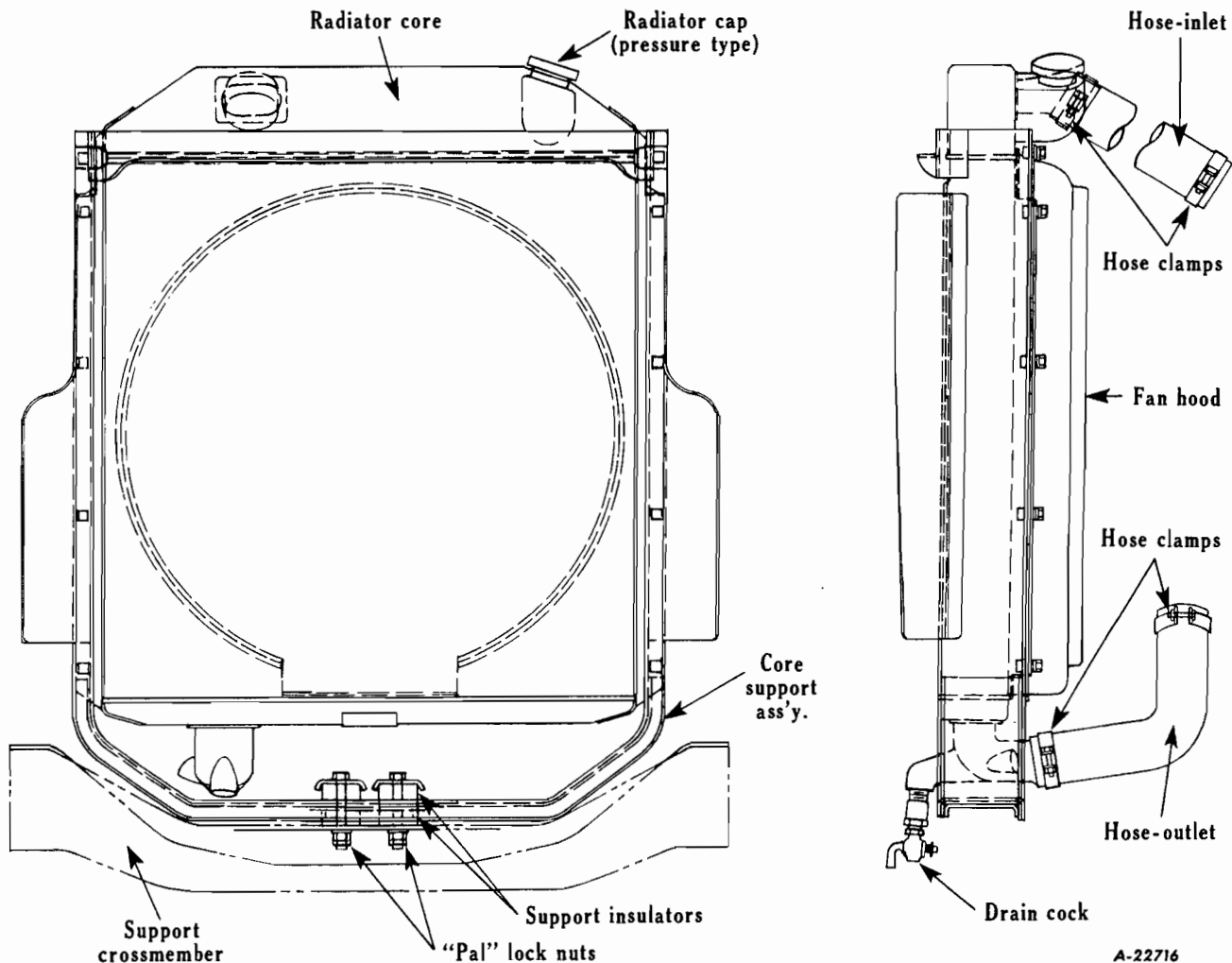


Fig. 6 - Radiator Mounting
L-190, LF-190, L-193, L-194, L-195, L-200, L-204, L-205, L-210, LF-210.